

FREESTANDING BATHTUB

INSTALLATION GUIDE

Thank you for choosing Valley Bath & Kitchen.

This guide provides general installation instructions for Valley freestanding bathtubs. Product models and site conditions may vary. Always review the product-specific specification sheet and follow all applicable local building and plumbing codes.

BEFORE YOU BEGIN

READ AND PLAN

- Read the entire guide before starting the installation.
- Confirm the bathtub model, dimensions, drain location and accessories match the project plans.
- Move the bathtub into the installation area before beginning the work.

INSPECT BEFORE INSTALLATION

- Unpack and inspect the bathtub before disposing of the packaging.
- If damage or a finish defect is found, do not install the unit. Contact the seller or Valley Bath & Kitchen immediately.
- ***Finish damage identified after installation is not covered by the warranty.***

PROTECT THE BATHTUB

- Place clean cardboard or a moving blanket beneath the bathtub whenever it is turned over or moved.
- Keep tools, fasteners and construction debris away from the finished surface.

FLOOR AND SITE REQUIREMENTS

- The finished floor must be flat, level and structurally capable of supporting the filled bathtub.
- Verify all measurements against the actual unit before cutting or building surrounding structures.

FREESTANDING BATHTUBS WITH AIR JET SYSTEMS

- The manifold must be installed above the bathtub overflow level.
- The air-system pump must be installed within the wall cavity or designated service area.
- On some models, the control pads will be positioned on the wall-facing side of the bathtub. Confirm their location before completing the installation.
- Provide adequate access to the pump, manifold, and controls for installation, inspection, and future servicing.

Important: Verify the location of all air-system components before positioning and securing the bathtub.

Transportation damage claims must be reported directly to the carrier. Valley Bath & Kitchen reserves the right to revise product specifications, packaging or availability without notice.



IMPORTANT INSTALLATION INFORMATION

STRUCTURE

Do not build the surrounding structure before receiving and inspecting the bathtub. Verify every structural opening and clearance against the actual unit before installation.

PLUMBING

Complete all plumbing and drainage work before securing the bathtub. Installation by a qualified plumbing professional is recommended. Before drilling or cutting the floor, confirm there are no hidden pipes, floor joists, heating ducts or electrical wiring beneath the work area.

LEVELING AND SUPPORT

The bathtub must be installed level for proper stability and drainage. ***The adjustable leveling legs must support the unit; the skirt must not carry the bathtub's weight.*** After adjustment, confirm that every leg is in full contact with the finished floor and recheck the level in both directions.

REQUIRED TOOLS AND MATERIALS

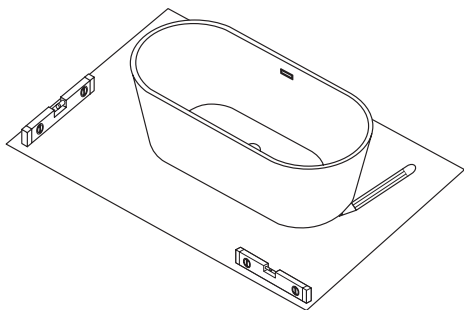
- Measuring tape
- Pencil
- Level
- Electric drill
- 5 in. hole saw or suitable cutting saw
- Screwdriver
- Channel-lock pliers
- Safety glasses
- Silicone sealant
- Five appropriate screws for the drain assembly
- Supplied drain lubricant
- Straight 2 x 4 for leveling-leg measurement
- Clean cardboard or moving blanket



TWO (2) PEOPLE REQUIRED

01 POSITION AND TRACE THE BATHTUB

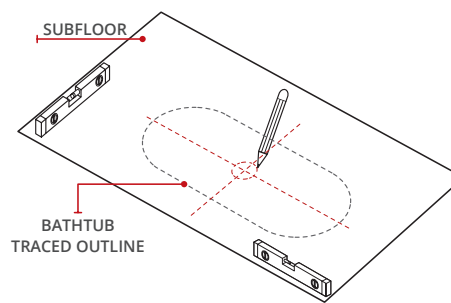
Place the bathtub on the clean, finished floor in the intended location. Use a pencil to trace the outside edge of the bathtub skirt.



Verify that the finished floor is level before continuing.

02 MARK THE DRAIN LOCATION

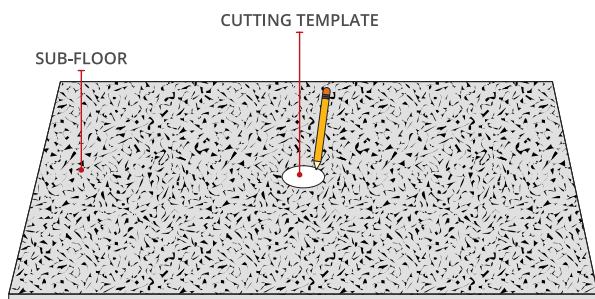
Using the bathtub as the reference, accurately mark the centre of the drain on the subfloor.



Recommended drain: Valley A10135 Easy Drain

03 MARK THE DRAIN OPENING

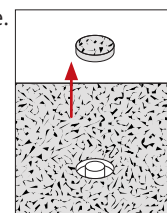
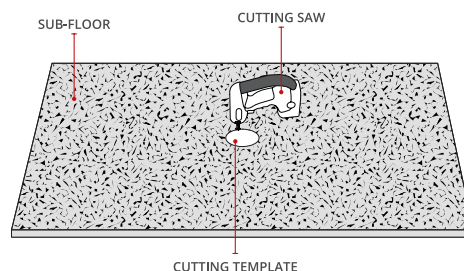
Position the cutting template over the marked drain centre. Trace the required opening onto the wood subfloor.



04 CUT THE SUBFLOOR OPENING

When using the A10135 Easy Drain, 5 in. (127 mm) opening through the wood subfloor.

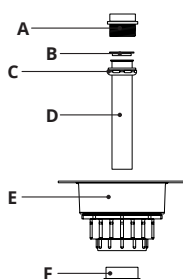
Use the supplied cutting template as a guide.



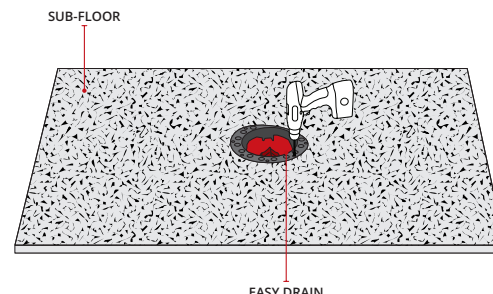
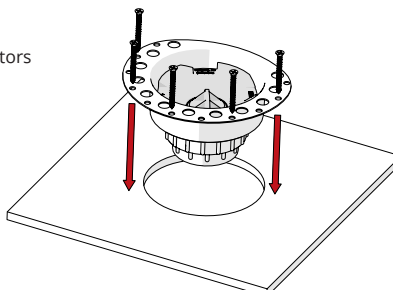
05 INSTALL THE A10135 EASY DRAIN

Position the Island Tub Drain assembly in the prepared opening. Secure the drain flange to the wood subfloor using five appropriate screws. Screws are not supplied.

Connect the drain assembly to the P-trap below the floor. Ensure all connections are properly aligned, securely tightened, and compliant with local plumbing codes.



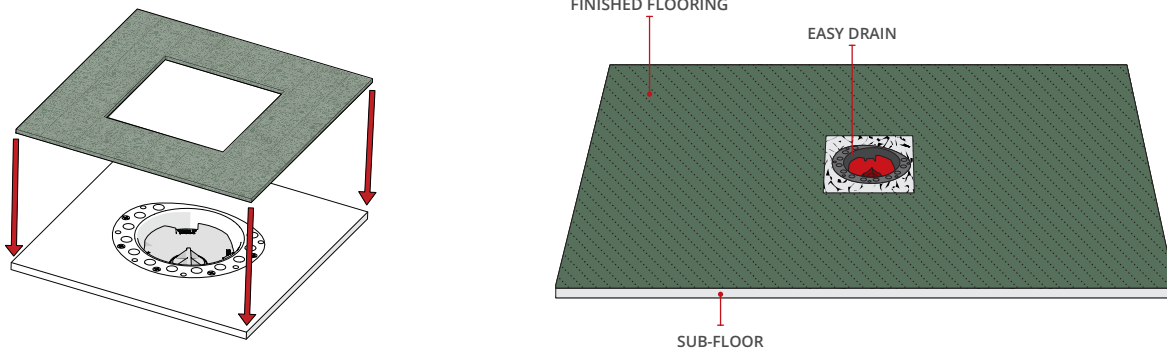
- A** 1 1/2" male and female adaptors
- B** Gasket
- C** Nut
- D** Threaded brass tailpiece
- E** Easy Drain
- F** ABS or PVC pipe





06 INSTALL THE FINISHED FLOORING

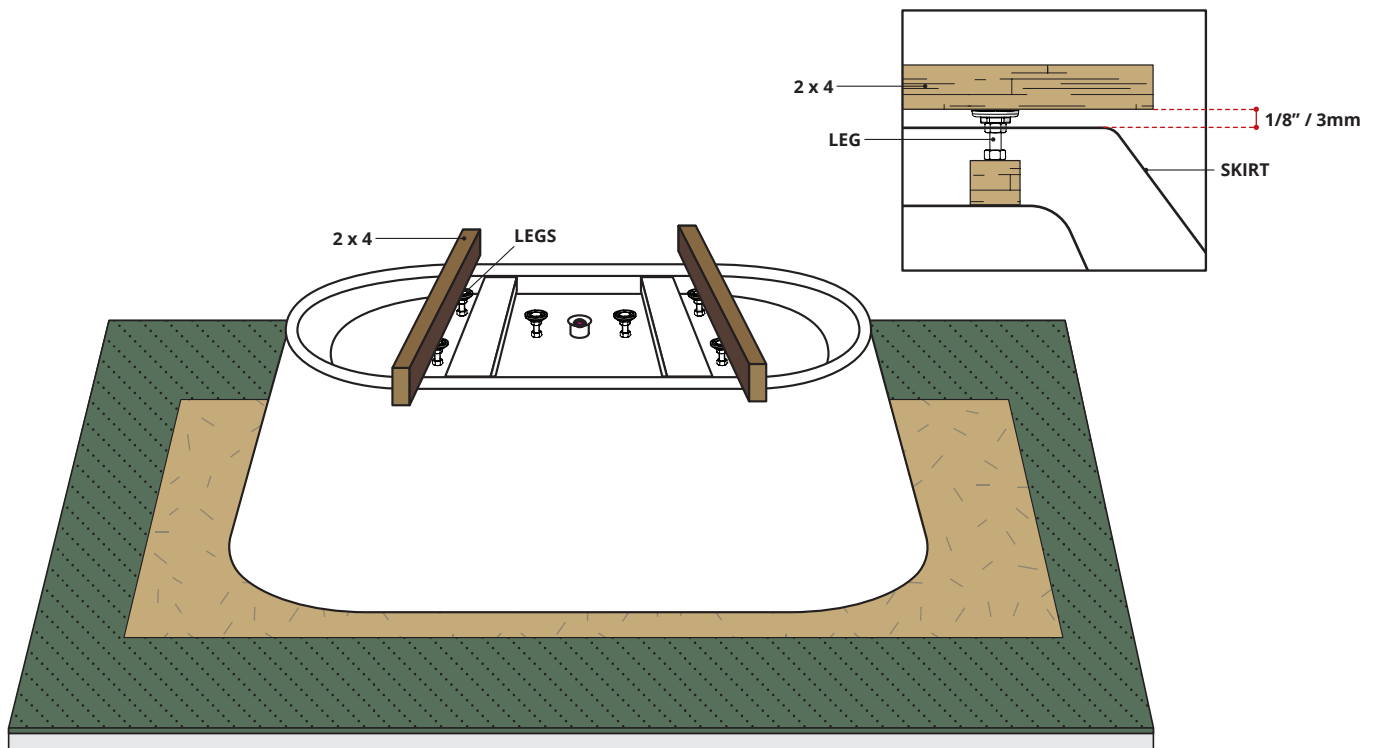
Install the finished flooring around the drain assembly, leaving the required 5 in. (127 mm) opening accessible. Do not cover, obstruct, or damage the drain assembly during flooring installation.



07 ADJUST THE LEVELING LEGS

Place the bathtub upside down on a clean sheet of cardboard to protect its surface. Adjust the leveling legs so they extend approximately 1/8 in. (3 mm) beyond the bottom edge of the bathtub skirt.

Use a straight 2 x 4 as a reference, as shown. Make sure all legs are adjusted evenly. Keep the bathtub upside down for the next steps.



All leveling legs must contact the floor. The skirt must not support the bathtub.





TWO (2) PEOPLE REQUIRED

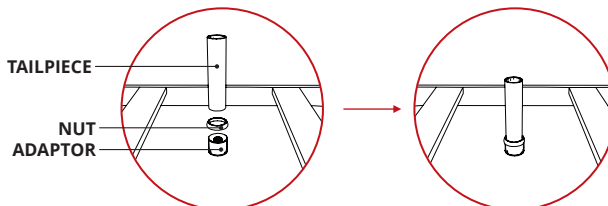
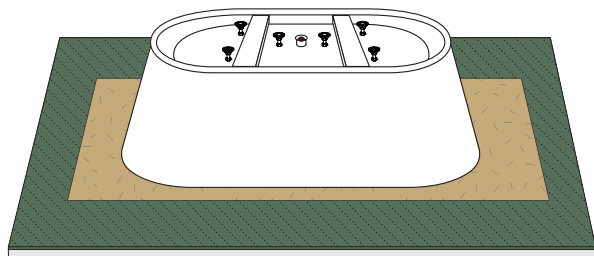


08 INSTALL THE BRASS TAILPIECE

Attach the appropriate brass tailpiece to the bathtub's waste-and-overflow assembly.

Measure the distance between the drain assembly and the P-trap to confirm that the tailpiece is the correct length.

Do not cut the supplied brass tailpiece. Cutting the tailpiece may cause a leak and will void the drain manufacturer's warranty.



DO NOT CUT THE SUPPLIED BRASS TAILPIECE. APPLY A SUITABLE LUBRICANT BEFORE FINAL CONNECTION

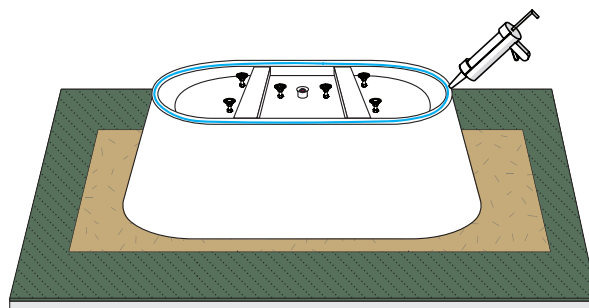


09 APPLY SILICONE TO THE BATHTUB BASE

With the bathtub still upside down, apply a continuous 3/8 in. (10 mm) bead of silicone around the bottom edge of the bathtub skirt.

Apply the silicone along the area that will rest against the finished floor.

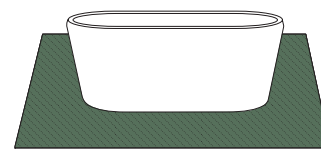
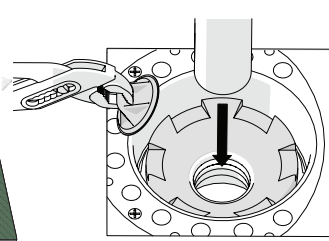
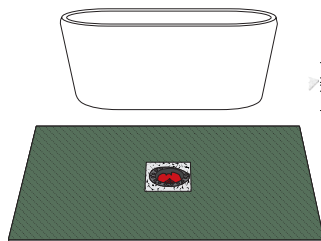
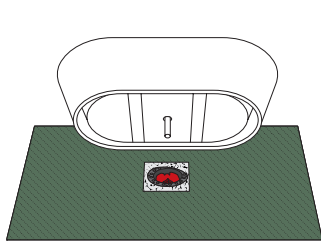
Make sure the bead is continuous and evenly applied.



10 PREPARE THE DRAIN AND LOWER THE BATHTUB

With the assistance of a second person, align the bathtub and brass tailpiece directly over the drain opening. Carefully lower the bathtub as vertically as possible, guiding the brass tailpiece into the red collar of the drain assembly.

Confirm that the tailpiece is fully inserted and securely engaged with the internal seal. Avoid lowering the bathtub at an angle, as this may damage or displace the seal.

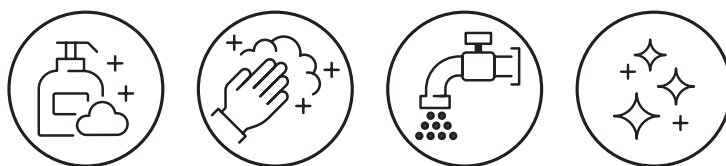




FINAL CHECK AND COMPLETION

Confirm that the bathtub is level, stable and resting on all leveling legs. Make sure the bathtub does not move or rock. Confirm that the brass tailpiece is fully engaged with the drain seal. Fill and drain the bathtub, then inspect the drain, overflow and P-trap connections for leaks. Keep all required service access points clear. Allow the silicone to fully cure before using the bathtub.

CARE AND MAINTENANCE



- Clean the bathtub regularly with warm water, a soft cloth and a mild dish soap. Rinse thoroughly and dry with a clean, soft cloth.
- Do not use abrasive cleaners, powders, scouring pads or abrasive cleaning tools. Products such as Magic Erasers may scratch or dull the acrylic finish.
- Do not use bleach, isopropyl alcohol, nail polish, nail-polish remover, wintergreen oil, dry-cleaning solvents, lacquer thinner, gasoline, pine oil or cleaners containing bleach.
- Do not use concentrated essential oils or aromatic solvents directly on the bathtub surface.
- If a bathmat is used, remove it immediately after each use so the bathtub surface can dry completely.

Congratulations! You are now part of the Valley Bath & Kitchen family.